



PRIMARY DIMENSIONS ARE IN MILLIMETERS. DIMENSIONS IN BRACKETS ARE IN INCHES AND ARE REFERENCE ONLY

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OPEN DIMENSION TOLERANCES
X = +/- 0.5
X.X = +/- 0.3
X.XX = +/- 0.1
STOCK = +/- 1.5
ANGLES = +/- 15 MIN
SURFACE FINISH (MICRO METERS)

THIRD ANGLE PROJECTION

ALL SURFACE FINISHES TO COMMERCIAL TOLERANCES UNLESS OTHERWISE SPECIFIED

DO NOT SCALE PRINT

MATERIAL: .250 HRS

HEAT TREAT:

FINISH:

KM SERVICES, INC.
WILLIAMSBURG, VA. 23185

DWG TITLE: **BASE BRACKET**

DRAWN:

DATE:

ENG CHR:

MFG CHK:

APPD:

SCALE: 1:1

SHEET: 1 OF 1

SIZE: 4

DWG NUMBER: **6000049**